

## Quality Standard

Product	R-134a
Type of Product	Substance
Chemical Formula	CH <sub>2</sub> F-CF <sub>3</sub>
Chemical Name	Norflurane

Technical Specification	Reporting Units	R-134a
<b>Characteristics:</b>		
Purity	%	≥ 99,5
Boiling Point <sup>1</sup>	°C @ 101.3 kPa	-26.1
Boiling Point Range <sup>1</sup>	K	± 0.3
Critical Temperature <sup>1</sup>	°C	101.1
Isomer Content	% by weight	0-0.5 R-134a
<b>Vapor Phase Contaminants:</b>		
Air and Other Non-condensables, Maximum	% by volume @ 25.0°C	1.5
<b>Liquid Phase Contaminants:</b>		
Water, Maximum	ppm by weight	10
All Other Volatile Impurities, Maximum	% by weight	0.5
Halogenated Unsaturated Volatile Impurities, Maximum	ppm by weight	See Footnote <sup>2</sup>
High Boiling Residue, Maximum	% by volume or % by weight	0.01
Particulates/Solids	Pass or Fail	Visually clean
Acidity, Maximum	ppm by weight (as HC1)	1
Chloride <sup>3</sup>	Pass or Fail	No visible turbidity
<p>1. Boiling points, boiling point ranges and critical temperatures, although not required, are provided for informational purposes.</p> <p>2. Up to 5000 ppm R-1234yf is acceptable as a halogenated unsaturated volatile impurity in R-134a.</p> <p>3. Recognized chloride level for pass/fail is about 3 ppm.</p> <p><b>Values meet the International Specification AHRI 700-2019.</b></p>		

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Approved by  
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